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AUSTARON
SURFACES



staron 100% Acrylic Solid Surface

Seam Adhesive Guide: 1st April 2011.

A condition of warranty is that only Staron Adhesive purchased from Austaron is covered.

| Colour | Sheet Colour Code | Seam Adhesive 250g | Colour | Sheet Colour Code | Seam Adhesive 250g | Colour | Sheet Colour Code | Seam Adhesive 250g |
|--------------------------|-------------------|--------------------|------------------------|-------------------|--------------------|------------------------|-------------------|--------------------|
| Solid Series | | | Pebble Series | | | Tempest Series | | |
| Bright White | BW010 | M-White | Pebble Blue | PB870 | Blue | Caraway | FC155 | T-Cream |
| Ivory | SI040 | Magic | Pebble Buff | PB849 | Q-Ivory | Coffee Bean | FC158 | A-Brown |
| Mountain Bluebird | SM075 | D-Sky | Pebble Chocolate | PC855 | U-Black | Horizon | FH114 | A-White |
| Natural | SV041 | Pearl | Pebble Coral | PC817 | N-White | Meteor | FM111 | A-White |
| Pearl | SP011 | Pearl | Pebble Chiffon | PC842 | V-Ivory | Milestone | FM185 | U-Transparent |
| Quasar White | SQ019 | T-White | Pebble Dark Green | PD828 | Y-Green | Pinnacle | FP112 | A-White |
| Solid Bold Series | | | Pebble Ebony | PE814 | D-Onyx | Shell | FS115 | N-White |
| California Poppy | SC052 | Orange | Pebble Frost | PF812 | N-White | Sierra | FS123 | M-White |
| Mountain Bluebird | SM075 | D-Sky | Pebble Gold | PG840 | Ivory | Tektite | FT188 | Magic |
| Onyx | ON095 | D-Onyx | Pebble Grey | PG810 | Grey | Twilight | FT113 | G-White |
| Steel | ST023 | J-Grey | Pebble Ice | PI811 | N-White | Tempest Stylist | | |
| Sunflower | SS042 | L-Yellow | Pebble Lagoon | PL814 | N-White | Blaze | FV147 | A-Brown |
| Univers | SU053 | Red | Pebble Limestone | PL848 | Q-Ivory | Confection | FC116 | M-White |
| Sanded | | | Pebble Saratoga | PS820 | Magic | Gold Leaf | FG196 | Black |
| Sanded Birch | SB412 | N-White | Pebble Seastar | PS843 | M-Pearl | Radiance | FR148 | D-Onyx |
| Sanded Clay | SC475 | Y-Wood | Pebble Straw | PS819 | N-White | Sandpiper | FS121 | L-Magic |
| Sanded Cream | SM421 | N-White | Pebble Sienna | PS852 | Black | Sonoma | FS143 | M-Pearl |
| Sanded Chestnut | SC457 | A-Pine | Pebble Swan | PS813 | A-White | Whippoorwill | FW145 | Transparent |
| Sanded Dover | SD413 | N-White | Metallic Series | | | Zenith | FZ184 | L-Black |
| Sanded Heron | SH428 | D-Dove | Metallic Galaxy | EG595 | D-Onyx | Deleted Colours | | |
| Sanded Ginger | SG431 | Pearl | Metallic Yukon | EY510 | N-White | Cumulus | SC833CS | Transparent |
| Sanded Gold Dust | SG441 | Ivory | Aspen Series | | | Geranium | SG054 | P-Pink |
| Sanded Grey | SG420 | Magic | Aspen Brown | AB632 | Ivory | Sanded Sahara | SS440 | Magic |
| Sanded Icicle | SI414 | M-Pearl | Aspen Chemise | AC646 | M-Pearl | Sanded Seafoam | SS471 | Magic |
| Sanded Mocha | SM453 | Grey | Aspen Glacier | AG612 | N-White | Aspen Fiesta | AF611 | N-White |
| Sanded Noir | SN485 | Black | Aspen Glow | AS636 | M-White | Aspen Gold Rush | AG614 | N-White |
| Sanded Onyx | SO423 | D-Onyx | Aspen Lily | AL645 | M-Pearl | Pebble Beach | PB812 | N-White |
| Sanded Papyrus | SP474 | D-Beige | Aspen Milk | AM622 | H-Ivory | Pebble Cedar | | Pearl |
| Sanded Tundra | ST482 | S-Dove | Aspen Mine | AM633 | Brown | Pebble Copper | PC851 | Magic |
| Talus Series | | | Aspen Pepper | AP640 | Magic | Pebble Confetti | PC880 | D-Onyx |
| Talus Coral | TC210 | Pearl | Aspen Putty | AP647 | Q-Ivory | Talus Ash | TA395 | L-Black |
| Talus Luna | TL385 | Pearl | Aspen Snow | AS610 | Pearl | Metallic Beach | EB545 | Magic |
| Talus Oyster | TO310 | Pearl | Aspen Stucco | AS644 | N-White | Quarry Bluff | QE240 | Transparent |
| Talus Sandbar | TS345 | Pearl | | | | Quarry Canyon | QC261 | Magic |
| | | | | | | Quarry Esker | QE240 | Pearl |
| | | | | | | Quarry Mesa | QM242 | Pearl |
| | | | | | | Tempest Dapple | FD187 | M-Pearl |

Seam Adhesive Use.

1. Store seam adhesive in a cool and dry place and away from direct sunlight.
2. Store in an upright position just prior to use. Check correct colour for material used.
3. Ensure all areas have been cleaned with methylated spirits and your hands are washed.
4. Remove safety nozzle and ensure openings are clear of any blockages by inserting a probe especially in smaller tube.
5. Squeeze a small amount to ensure both components flow smoothly and evenly.
6. Put on nozzle tip, screw locking nut on tightly and run several small beads as a test.
7. Always run beads over the top of existing beads to ensure a proper mix. Never run beads side by side as trapped air pockets can cause failure. If adhesive is left for a while, squeeze a small amount out before continuing.

Effective 1st April 2011. Subject to change without notice.

E & A.O.